

Profile settings

Profile on Compact discs

Article number	Tube diam. Selected (mm)	Chr.size mm in Auto OFF mode	See instruction
PO-02000SN [▫] / POZ02000SN [▫]	2.5	2.0	A
PO-03000SN [▫] / POZ03000SN [▫]	2.5	2.0	A
PO-04000SN [▫] / POZ04000SN [▫]	3.2	3.0	A
PO-05000SN [▫] / POZ05000SN [▫]	3.6	3.0	A
PO-06000SN [▫] / POZ06000SN [▫]	3.6	3.0	A
PO-06Q10SN [▫]	3.6	3.0	A
PO-07000SN [▫] / POZ07000SN [▫]	5.5	3.0	A
Article number	TAPE diam. Selected (mm)	Cassette guide	See instruction
PO-068TWSN [▫]	9	MK9-CAS120	B or C

PP-Profile on Compact discs

Article number	TAPE diam. Selected (mm)	Cassette guide	See instruction
PP-04600SN [▫]	5	MK9-CAS46	C
PP-09000SN [▫] / PPA-09000SN [▫]	9	MK9-CAS90	C

Heat Shrink tubing

Article number	Tube diam. Selected (mm)	Chr.size mm in Auto OFF mode	See instruction
PHZ20032MN [▫]	3.2	3.0	D
PHZ20048MN [▫]	4.2	4.0	D
PHZ20064MN [▫]	5.5	4.0	D

Read these chapters in the LM-380 manual

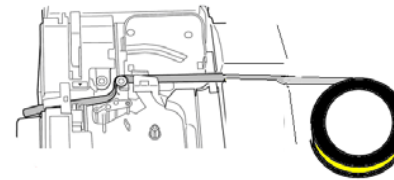
- 3-1 INSTALLING OR REPLACING THE INK RIBBON
- 3-2 LOADING THE TUBES AND THE INK RIBBON CASE
- 3-3 LOADING THE TAPE CASSETTE AND THE INK RIBBON CASE
- 6-13 OPTION
- 6-13-5 POSITION OF PRINTING LINE (Y-position)
- 6-13-6 CUTTING POSITION (X-position)
- 9. TROUBLE SHOOTING

Hints:

- To get a good printing result the profiles temperature should be at least **+25°C**
- Don't forget to make an Y-ADJUSTMENT of the text

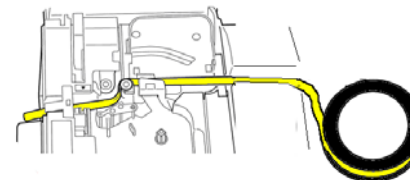
A.

Feed the profile trough the printer so that it prints on the side that faces the reel core (See the example below)



B.

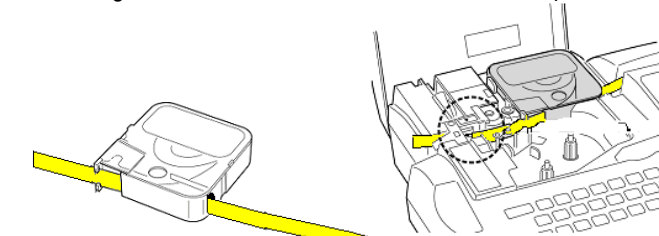
Feed the profile trough the printer so that it prints on the side that **doesn't** face the reel core. (See the example below)



C.

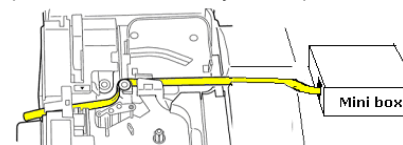
Remove the transparent lid from the cassette. Feed the profile trough the cassette so that it looks like the picture below. Very carefully put back the transparent lid

Mount the guide cassette into the ProMark as a normal tape cassette.



D.

Place the mini box with heat shrink by the printer and feed the profile through the printer in the same way as the picture shows below



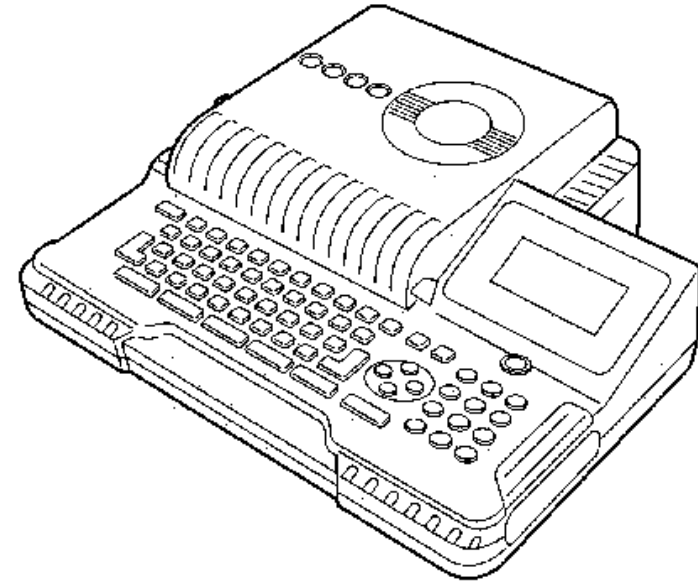
Important

1. Read first the LM-380 manual so that you understand how the printer works. You will find it in the lid in the carrying case
2. New products can be added to this system, so you will always find the latest version of this document on our homepage: www.partex.nu Sheet **News** and then the link **download**
3. If you want to have your printer repaired. Contact the retailer you bought it from and they will send it to be repaired. It's very important that you explain what is wrong with the printer so that it can be repaired quicker. Too much information is better than none at all.
4. Place the printer in an "office" environment. Too much dust can scratch the printing head. Too much humidity will affect the printing result.
5. Keep the profile in a dry and clean place. A clean and dry profile will give you a better printing result

	INFO
Printing method	Thermal transfer method (300 dpi)
Printing speed	25mm/s (Standard) 10mm/s (Low temperature mode)
Maximum printing length	Tube: 20m, Tape: 5m
Maximum number of characters to input	2,000 characters
Character size	2, 3, 4, 6mm height
Usable tube	Ø 2.5 to 5.5 (PVC, Shrinkable tube)
Usable tape	Width 5, 9, 12mm (Max genuine tape)
Tube cutting method	Auto half cut, manual full cut
Operating environment	+15°C to +35°C
Recommended profile temperature	+25°C
Pitch Length	Tube: 10.0~60.0mm Tape: 4.0~60.0mm

QUICK START

FOR MK9-NG



ENGLISH

XCC® PARTEX
MARKING SYSTEMS